# PRECISION PRESSURE REGULATOR WITH HIGH EXAUST FLOW, SERIE GS



GS is a series of precision regulators, designed for rapid relief of overpressure and a high flow rate.

They feature identical and opposing regulation valves on the inlet and outlet sides. This enables the regulator to behave symmetrically – precise regulation with a high rate of flow both in and out.

The pressure setting is virtually insensitive to changes in the upstream pressure (see diagram below), which guarantees accuracy even when the mains pressure fluctuates considerably.

A slight escape of air is required for correct operation of the regulator – it must not be considered a defect.

The regulator can be fixed using the through holes in the body or a bracket accessory.

The body has a 1/8" pressure gauge fitting.

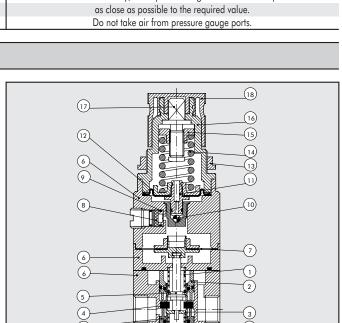
GS regulators are suitable for applications requiring good accuracy in maintaining the pressure and a certain sensitivity in relieving pressure peaks, e.g. to supply low-friction cylinders, reel tensioners and coil winders. Two sizes of compressed air fitting are available: 1/8" and 1/4". Three different setting ranges are available: 0÷2 bar, 0÷4 bar and 0÷8 bar.



TECHNICAL DATA		1/8″	1/4"	
Threaded port		1/8′′	- 1/4"	
Setting range		0÷2 bar - 0÷4	1 bar - 0÷8 bar	
Max. input pressure	bar	1	0	
Flow rate at 6.3 bar (0.63 MPa-91 psi) $\Delta P$ 0.5 bar (0.05 MPa – 7 psi)	NI/min	900	1170	
Flow rate at 6.3 bar (0.63 MPa-91 psi) ΔP 1 bar (0.1 MPa – 14 psi)	NI/min	1200	1380	
Fluid		Unlubricated	l filtered air	
		The air must be at least 10 $\mu$ m pre-filtered		
Max temperature	°C	50		
Mounting position		In any	position	
Pressure gauge port		G 1/8"		
Weight	gr	6	00	
Exaust flow rate at 4 bar (regulated pressure)				
ΔP 0,1 bar	NI/min	450	810	
ΔP 0,5 bar	NI/min	900	1190	
Variation in regulated pressure (2 bar) with changes in upstream pressure (4-10 bar	mbar	±	20	
Relieving sensitivity	mbar	30		
Air consumption – continuous escape	NI/min	< 0,1		
Notes		The regulator pressure must always be set upwards.		
		For increased sensitivity, use a pressure regulator with a rated pressure		
		as close as possible to	o the required value.	
		Do not take air from p	pressure gauge ports.	

#### **COMPONENTS**

- 1) Spring: stainless steel
- ② Cartridges: nickel-plated brass
- ③ Poppet: nickel-plated brass
- 4 Ring: vulcanized NBR
- (5) Control lever: brass
- 6 Bodies: painted aluminium
- (7) Control diaphragm: oil-proof rubber
- (8) Filter: sintered bronze
- (9) Throttle cartridge: brass
- (10) Ball: stainless steel
- (11) Ball valve: brass
- 2 Regulation diaphragm: NBR
- ® Ring nut: technopolymer
- (4) Adjusting spring: steel
- (§) Scroll: brass
- (ii) Bell: technopolymer
- (7) Adjusting screw: brass
- ® Knob: technopolymer





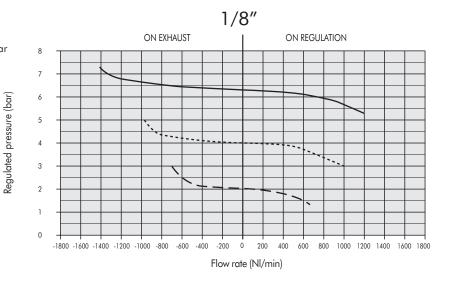
#### **FLOW RATE**

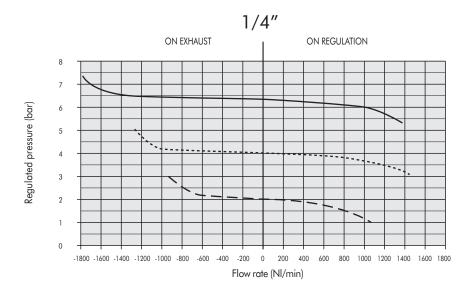
Upstream pressure = 10 bar

**— -** P reg = 2 bar

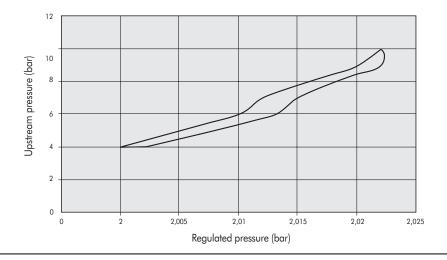
----- P reg = 4 bar

\_\_\_\_\_ P reg = 6,3 bar



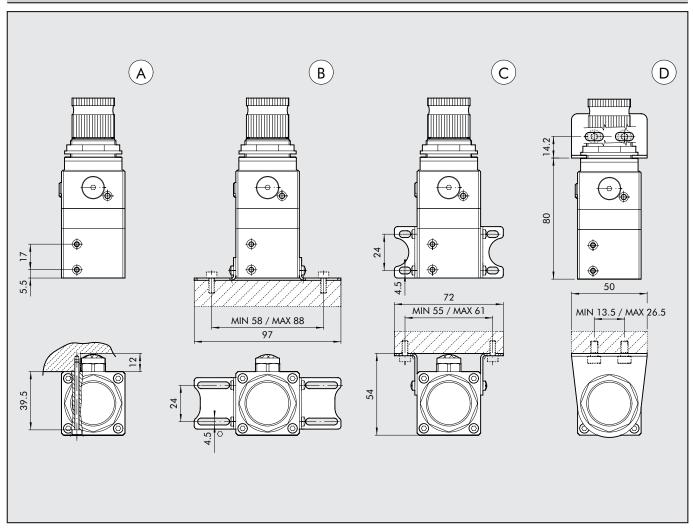


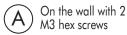
#### **UPSTREAM PRESSURE SENSITIVITY**

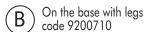


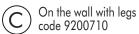


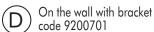
#### **INSTALLATION**



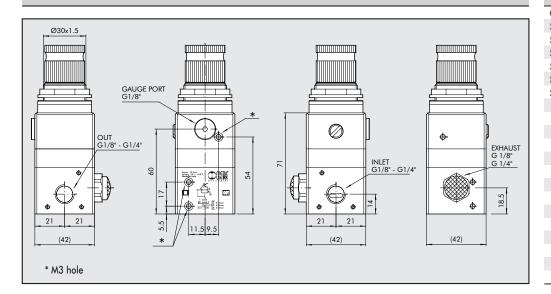








#### **DIMENSIONS**



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## **ACCESSORIES**

P N E U M A T I C		ACCES	
R/FR FIXING BRACKET	Code	Description	NOTES
	920070	ACC. SF100 - BIT - ND 1/4	
EIVING PRACKET VIT	Code	Description	
FIXING BRACKET KIT			
	9200710	) FIXING BRACKET KIT	
	N.B. supp M4X6 scr	olied complete with four ews	
PRESSURE GAUGE	Code	Description	
	9700102 970010	2 ACC.M 40 1/8 04 ACC.M 40 1/8 12	
(survey)			
SPARES			
UPPER COVER FOR REG GS	Code	Description	
	9250836	SPARES CS REG GS 02 SPARES CS REG GS 04 SPARES CS REG GS 04	